



Analysis Date: 24-09-2025 **Re-test Date:** 24-09-2028

LEVOTHYROXINE IMPURITY 9

Identification

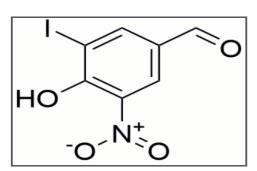
Chemical Name : 4-Hydroxy-3-iodo-5-nitrobenzaldehyde

CAT No : ALL-4-HY-3-IDO

CAS No : 3861-58-3

Molecular Formula : C7H4INO4

Molecular Weight : 293.0



Analytical Information

Batch Code : ALL-4-HY-3-IDO HPLC Purity : 98.00 %

Solubility : USP Diluent / EP Diluent (MEOH) **Potency** : 96.51%

Appearance of Product: Off White Solid Mass: Confirm

Long Term Storage : -20°C **IR Analysis** : Confirm

Weight Loss By TGA : 0.711% 1HNMR : Confirm

Residue Of Ignition : 0.801%

Additional Information

%Potency = [100 - (Weight Loss By TGA % + Residue Of Ignition %) × Chromatographic Purity%]/100 =

 $[100 - (0.711 + 0.801) \times 98.00 \%]/100 = 96.51\%$

Recommendation : Released

	Department	Name	Signature
Prepared and Reviewed by	Analytical	Mr.Vipul khadase Jr. Executive	
Approved By	QA&QC	Dr. Ashish Keche Director QA&QC	

Attachment: HPLC, Mass, 1H NMR, IR, TGA

Shipping Condition : All Product are stable to be shipped at room temperature, unless otherwise specified